

# Certificate

## Certified Passive House Component

for cool, temperate climates; valid until 31.12.2014

Passive House Institute  
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Category: **Fixed glazing**  
 Manufacturer: **POL-SKONE Sp. z o. o.**  
**20-328 LUBLIN, POLAND**  
 Product name: **EC90 PLUS ALU EFFECT Fix**

This certificate was awarded based on the following criteria:

Given a  $U_g$  value of  $0.70 \text{ W}/(\text{m}^2\text{K})$  and a window size of 1.23 m by 1.48 m,

$$U_w = 0.79 \text{ W}/(\text{m}^2\text{K}) \leq 0.80 \text{ W}/(\text{m}^2\text{K})$$

Taking into account the installation based thermal bridges and provided that the installation is, with regard to the thermal bridges, equal or better than shown in the data sheet, the window meets the following criterion.

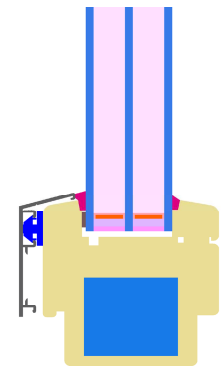
$$U_{w, \text{installed}} \leq 0.85 \text{ W}/(\text{m}^2\text{K})$$

### Thermal data

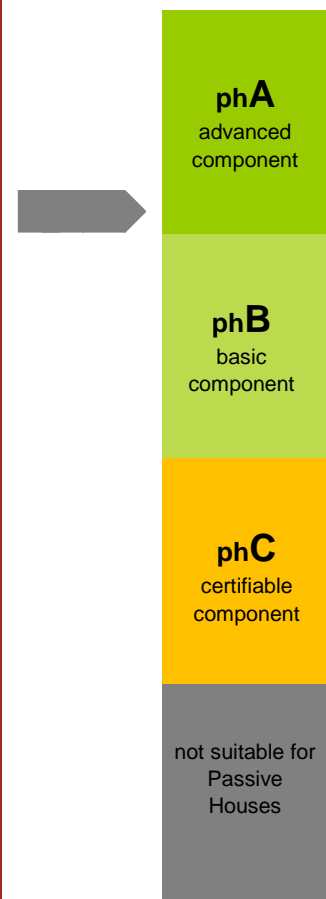
	$U_f$ -value [W/(m <sup>2</sup> K)]	Width [mm]	$\Psi_g$ [W/(mK)]	$f_{Rsi=0.25}$ [-]
Spacer	Swisspacer V*			0.72
Bottom	0.83	93	0.028	
Side/top	0.78	93	0.028	

\*Spacers of lower thermal quality, especially those made of aluminium, lead to significantly higher thermal losses and lower temperature factors.

For further information, please see the data sheet



### Passive House Efficiency Class

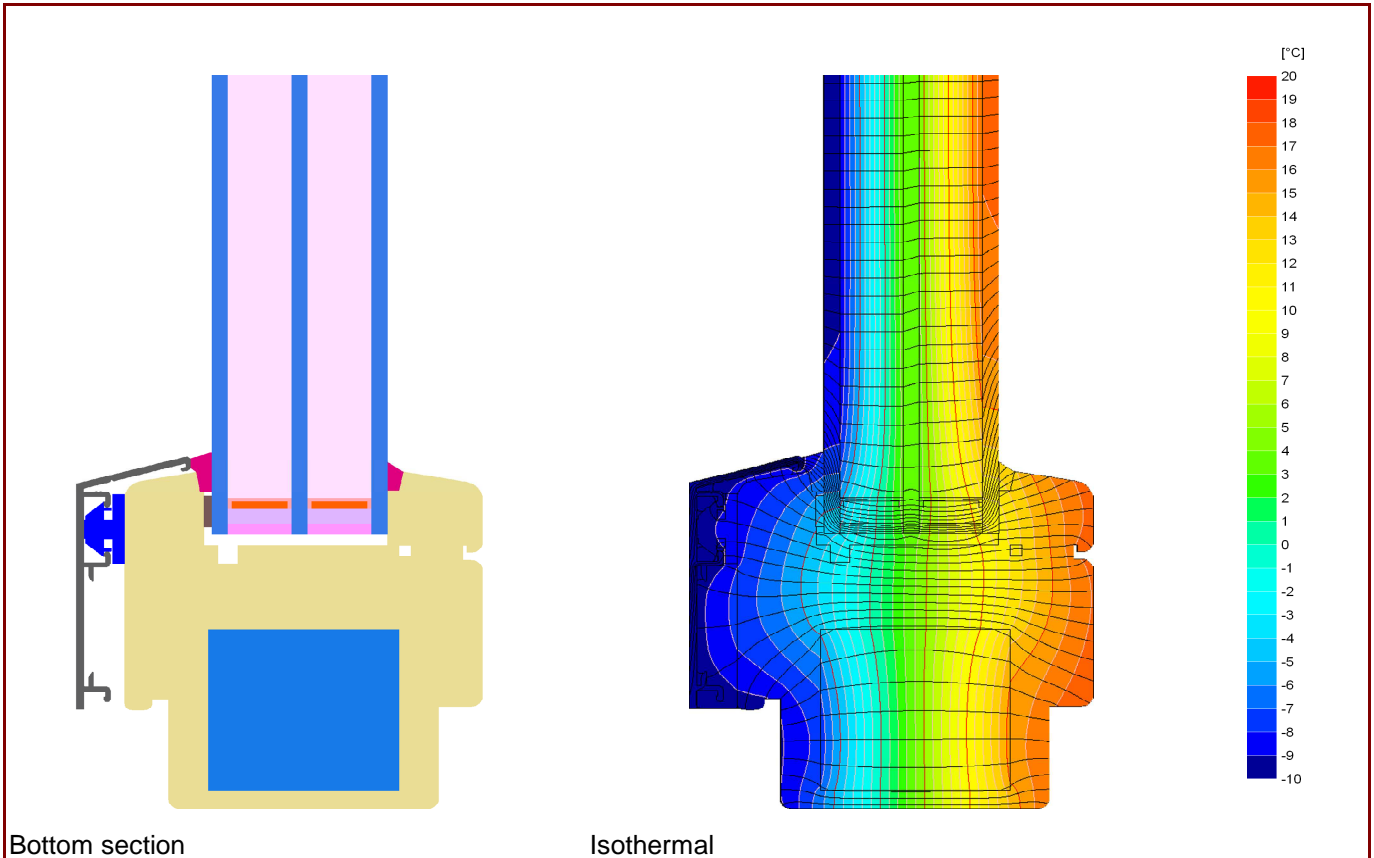


**CERTIFIED COMPONENT**

Passive House Institute

# Data Sheet POL-SKONE Sp. z o. o., EC90 PLUS ALU EFFECT Fix

**Manufacturer** POL-SKONE Sp. z o. o.  
 ul. Lucyny Herc 8, 20-328 LUBLIN, POLAND  
 Tel.: 0048817443011  
 Email: poczta@pol-skone.eu, www.pol-skone.eu

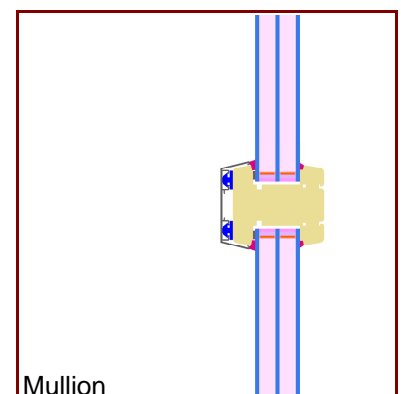


## Description

Windowframe without opening sash of timber with facing shell of aluminium and insulation of polyurethane. Pane thickness: 44 mm (4/16/4/16/4), Rebate depth: 18 mm.

## Thermal data for the window frame

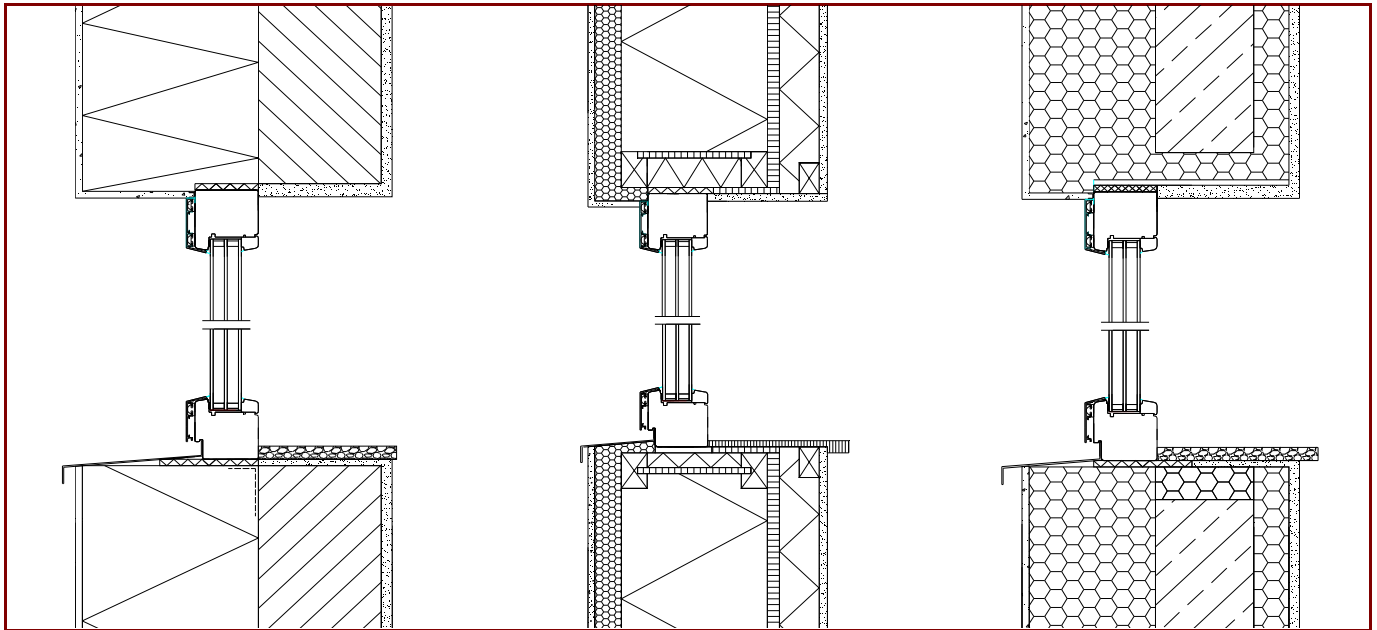
	$U_f$ -value [W/(m <sup>2</sup> K)]	Width [mm]	$\Psi_g$ [W/(mK)]	$f_{Rsi=0.25}$ [-]
Spacer	Swisspacer V*			0.72
Bottom	0.83	93	0.028	
Side/Top	0.78	93	0.028	
Flying Mullion	0.98	89	0.027	0.72



\* Spacers of lower thermal quality lead to higher thermal losses and lower glass edge temperatures.

# Data Sheet POL-SKONE Sp. z o. o., EC90 PLUS ALU EFFECT Fix

## Installation



### Installation based thermal bridge $\Psi_{instal.}$ in Passive House suitable walls

		EIFS	Timber construction wall	Insulated formwork blocks
<b>Position</b>				
<b>Bottom</b>	[W/(mK)]	0.024	0.024	0.019
<b>Side/Top</b>	[W/(mK)]	0.016	0.017	0.016
<b><math>U_{W,instal.}</math></b>	[W/(m <sup>2</sup> K)]	0.85	0.85	0.84

### Explanatory notes

The window U-values were calculated based on a 1.23 m by 1.48 m window  $U_g = 0.70$  W/(m<sup>2</sup>K).  
If better glazing is used, the window U-values decrease as follows:

<b>U Glazing</b>	<b><math>U_g</math> [W/(m<sup>2</sup>K)]</b>	0.64	0.58	0.54
<b>U Window</b>	<b><math>U_w</math> [W/(m<sup>2</sup>K)]</b>	0.75	0.70	0.68

Depending on the thermal losses through opaque elements, transparent components are categorised according to efficiency classes. These thermal losses include the losses through the frame, the frame width, the thermal bridge at the glass edge as well as the length of the glass edge. Certificates for arctic regions are too valid vor cold, certificates for cold regions are too valid for cool, temperate zones.

Please ask the manufacturer for a detailed report containing all calculations and results.  
For further information, please visit [www.passivehouse.com](http://www.passivehouse.com) or [www.passipedia.org](http://www.passipedia.org).