

Certificate

Certified Passive House Component

for cool, temperate climates; valid until 31.12.2013

Passive House Institute
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GERMANY

Category: **Window Frame**
 Manufacturer: **POL-SKONE Sp. z o. o.**
20-328 LUBLIN, POLAND
 Product name: **EC90 PLUS ALU EFFECT**

This certificate was awarded based on the following criteria:

Given a U_g value of $0.70 \text{ W}/(\text{m}^2\text{K})$ and a window size of 1.23 m by 1.48 m,

$$U_w = 0.78 \text{ W}/(\text{m}^2\text{K}) \leq 0.80 \text{ W}/(\text{m}^2\text{K})$$

Taking into account the installation based thermal bridges and provided that the installation is, with regard to the thermal bridges, equal or better than shown in the data sheet, the window meets the following criterion.

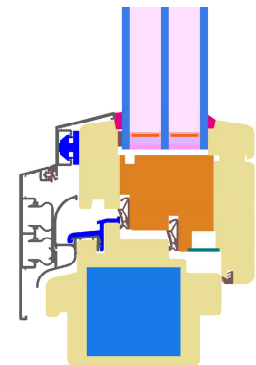
$$U_{w,\text{installed}} \leq 0.85 \text{ W}/(\text{m}^2\text{K})$$

Thermal data

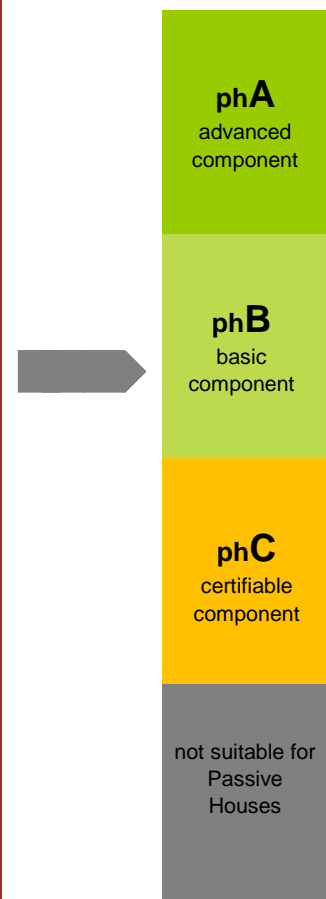
	U_f -value [W/(m ² K)]	Width [mm]	Ψ_g [W/(mK)]	$f_{Rsi=0.25}$ [-]
Spacer			Swisspacer V*	
Bottom	0.78	141	0.030	0.74
Side/top	0.70	133	0.030	

*Spacers of lower thermal quality, especially those made of aluminium, lead to significantly higher thermal losses and lower temperature factors.

For further information, please see the data sheet



Passive House Efficiency Class

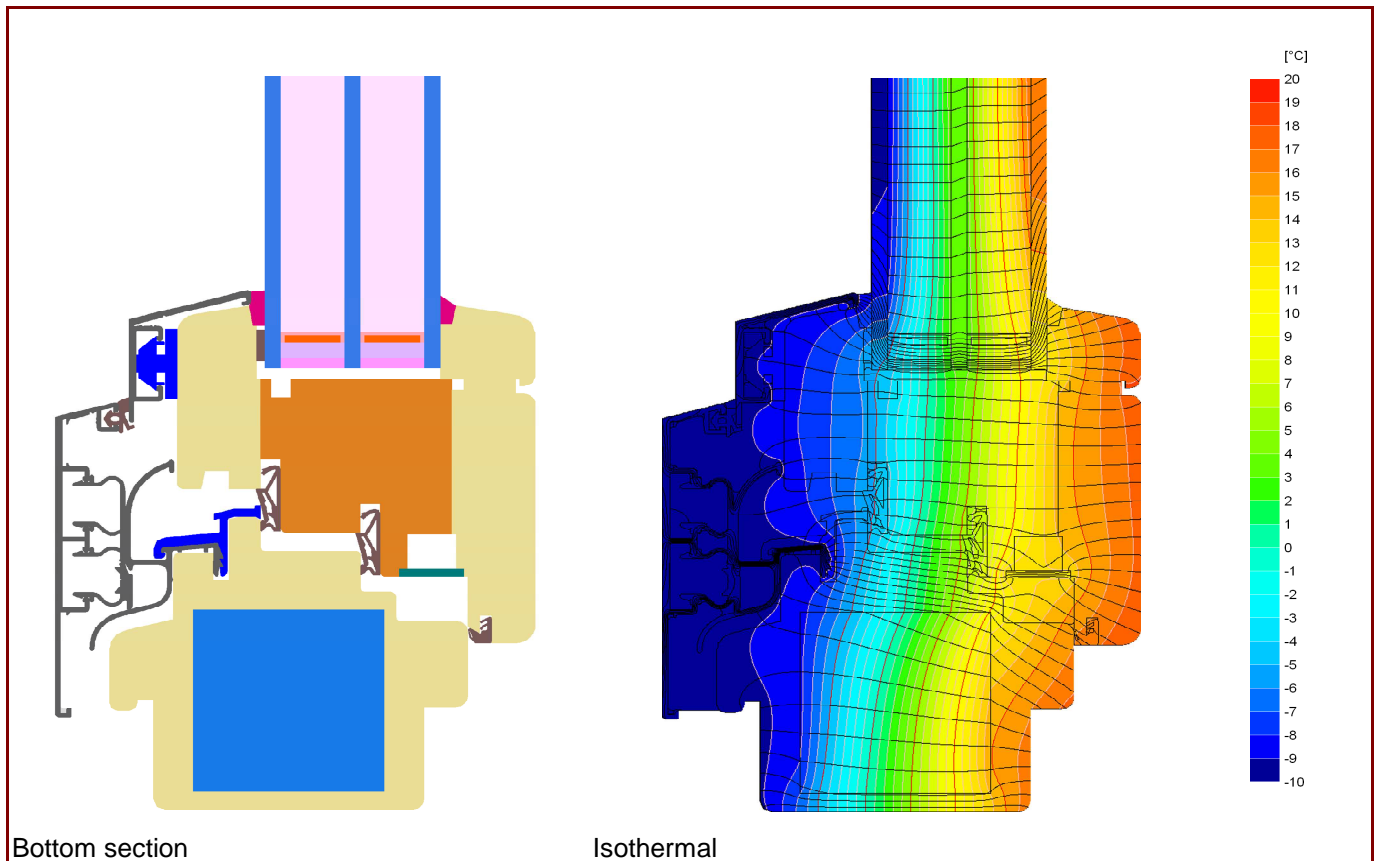


CERTIFIED COMPONENT

Passive House Institute

Data Sheet POL-SKONE Sp. z o. o., EC90 PLUS ALU EFFECT

Manufacturer POL-SKONE Sp. z o. o.
 ul. Lucyny Herc 8, 20-328 LUBLIN, POLAND
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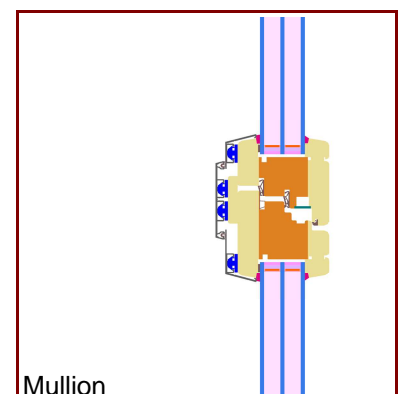


Description

Timberframe with aluminum facing shell with insulation cores of polyurethane and polystyrole-based-foam with high density. Pane thickness: 44 mm (4/16/4/16/4), Rebate depth: 18 mm.

Thermal data for the window frame

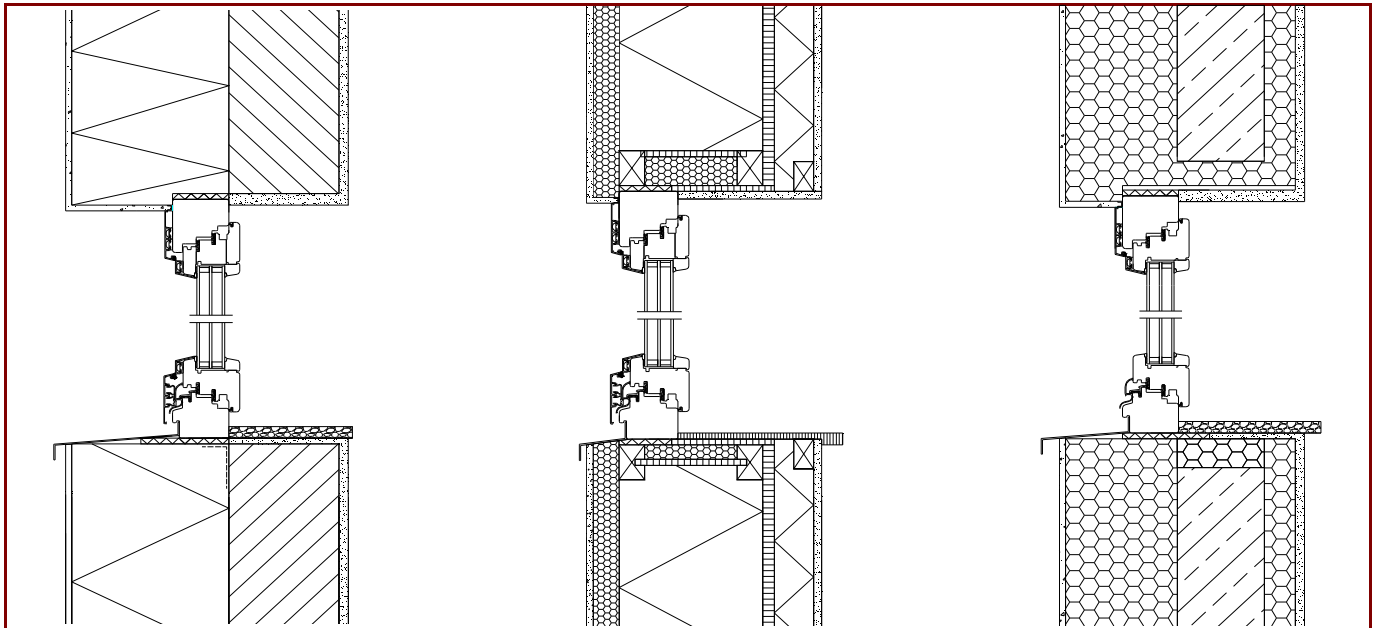
	U_f-value [W/(m²K)]	Width [mm]	Ψ_g [W/(mK)]	f_{Rsi=0.25} [-]
Spacer	Swisspacer V*			0.74
Bottom	0.78	141	0.030	
Side/Top	0.70	133	0.030	
Flying Mullion	0.67	148	0.029	0.75



* Spacers of lower thermal quality lead to higher thermal losses and lower glass edge temperatures.

Data Sheet POL-SKONE Sp. z o. o., EC90 PLUS ALU EFFECT

Installation



Installation based thermal bridge $\Psi_{\text{instal.}}$ in Passive House suitable walls

		EIFS	Timber construction wall	Insulated formwork blocks
Position				
Bottom	[W/(mK)]	0.025	0.030	0.020
Side/Top	[W/(mK)]	0.016	0.024	0.017
$U_{W,\text{instal.}}$	[W/(m ² K)]	0.83	0.85	0.83

Explanatory notes

The window U-values were calculated based on a 1.23 m by 1.48 m window $U_g = 0.70$ W/(m²K).
If better glazing is used, the window U-values decrease as follows:

U Glazing	U_g [W/(m²K)]	0.64	0.58	0.54
U Window	U_w [W/(m²K)]	0.74	0.70	0.68

Depending on the thermal losses through opaque elements, transparent components are categorised according to efficiency classes. These thermal losses include the losses through the frame, the frame width, the thermal bridge at the glass edge as well as the length of the glass edge. Certificates for arctic regions are too valid vor cold, certificates for cold regions are too valid for cool, temperate zones.

Please ask the manufacturer for a detailed report containing all calculations and results.
For further information, please visit www.passivehouse.com or www.passipedia.org.